

For General Ceramics

	Water mixing ratio (%)	Pouring time (min)	Demolding time (min)	Wet tensile strength (MPa)	Wet compressive strength (MPa)	Setting expansion (%)	Features	Applications	Packaging
Special Grade Blue M	55	8	30	1.8	12MPa	0.20	High durability	For fully automatic roller machines, For general roller machines	25 kg bag
Special Grade Green	63	9	30	1.6	10	0.20	High strength, High water absorption	For fully automatic roller machines, For general roller machines, For pressure casting	25 kg bag
Special Grade KATSU	68	9	30	1.4	8	0.19	High water absorption	General casting, Pressure casting	25 kg bag
Special Grade Green HF	68	9	35	1.4	9	0.19	High water absorption, High whiteness	General casting, Pressure casting, Industrial model making	25 kg bag
Grade A	74	9	30	1.3	7	0.18	High water absorption	General casting, Molding	25 kg bag

Casting Plaster

	Water mixing ratio (%)	Pouring time (min)	Demolding time (min)	Wet tensile strength (MPa)	Wet compressive strength (MPa)	Setting expansion (%)	Features	Applications	Packaging
Caster 8	50	3.5	40	—	5	0.15	Fiber reinforced	Vacuum casting for zinc, aluminum, etc. Glass forming	20 kg bag
Caster Y	50	5	40	—	5	0.15	Air gun sprayable, Easy post-processing	Vacuum casting for zinc, aluminum, etc. Glass forming	20 kg bag